



Industrie Service

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Exerion Precision Technology Olomouc s.r.o.**

Lipenská 1170/45
77900 Olomouc
CZECH REPUBLIC

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • Cabinets and Frames for exterior parts

Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.1	t >= 3 mm	FW
	1.1	t = 3 - 33 mm	BW
141	1.1	t = 1.8 - 7.5 mm	FW

Responsible welding coordinator: Michal Korec (IWE) born: 09.11.1967
Deputy with equal rights: Petr Sláma (IWE) [external] born: 23.12.1961
Deputy: -
Comments: see reverse
Certificate no.: TÜV SÜD/15085/CL1/607/0/16
Valid: from 11.07.2016 to 11.07.2019
Issued on: 11.07.2016
Auditor: JUROSKA
 General regulations (see reverse)

Certification Body
 Material and Welding Technology

A. Lecca

Lecca
 head of certification body



EQ2682523

Certificate no.: TÜV SÜD/15085/CL1/607/0/16

Comments:

Authority to test the qualification of welders / welding operators:

The following welding coordinators are authorized to test the qualification of welders / welding operators according to the applicable standards within the range of certification of this Certificate: Mr. Michal Korec and Mr. Petr Sláma

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files